

# Validity of the swelling method for the determination of the interaction parameter

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By selecting solvents with a very weakly concentration-dependent interaction parameter  $\chi$  with poly(dimethylsiloxane) (PDMS) and using experimental values of the elastic modulus of dry, end-linked PDMS networks, the Flory–Rehner theory and the phantom network assumption we obtained good agreement between the values of  $\chi$  from equilibrium swelling and those obtained from intrinsic viscosity measurements on solutions of linear chains. The solvents used were 2,3-dimethylpentane and 2,2,4-trimethylpentane at 25°C.

(Keywords: swelling method; poly(dimethylsiloxane); interaction parameter)

## INTRODUCTION

With the assumption of the additivity of the free energy of mixing and the elastic free energy of the Flory–Rehner model in question<sup>1</sup>, and the suggestion that the interaction parameter  $\chi$  may have a dependence on crosslink density in addition to its dependence on polymer concentration<sup>2</sup>, we performed swelling experiments to test the validity of the common practice of using swelling measurements to determine  $\chi$ . We used well-defined, end-linked poly(dimethylsiloxane) (PDMS) networks previously prepared. Dynamic mechanical experiments were performed on these networks to test rubber elasticity models<sup>3</sup>. For the range of molecular weights of the precursor chains studied,  $2500 < M_n < 58\,000$ , the equilibrium shear moduli  $G_e$  of the networks were clearly larger than those predicted by the affine model. For the model networks prepared with precursor chains with  $M_n > 20\,000$ , the modulus was essentially constant and equal to the rubbery plateau modulus of high-molecular-weight PDMS melts<sup>3</sup>. This indicates that the contribution from the increasing number of trapped entanglements dominates over that from the chemical crosslinks. These model networks, as well as 'imperfect' PDMS networks containing large amounts of pendant chains, were swollen to equilibrium in both toluene and benzene<sup>3</sup>. The experimental values of the modulus were employed in conjunction with the Flory–Rehner expression<sup>4</sup> and the phantom network model to predict the swelling data of both model and imperfect PDMS networks. With the assumption of a phantom network, the Flory–Rehner model can be expressed quantitatively by<sup>3</sup>

$$-\left[ \frac{\ln(1-v_2) + v_2 + \chi v_2^2}{v_1 v_2^{1/3}} \right] = \frac{G_e}{RT} \quad (1)$$

where  $v_2$  is the network volume fraction at equilibrium swelling,  $\chi$  is the polymer–solvent interaction parameter,

$v_1$  is the solvent monomer unit molar volume,  $R$  is the gas constant,  $T$  is the absolute temperature and  $G_e$  is the equilibrium shear modulus of the unswollen network.  $G_e/RT$  has replaced the  $(v-\mu)$  term in the original Flory–Rehner equation, where  $v$  is the number of moles of elastic chains per unit volume of the network and  $\mu$  is the number of moles of junctions per unit volume of the network. Any effect of trapped entanglements on swelling is incorporated in equation (1) when the experimental value of the modulus is used. Equation (1) can be rearranged to solve for  $\chi$  and its dependence on  $v_2$ , as given by

$$\chi = - \left[ \frac{\frac{G_e}{RT} v_1 v_2^{1/3} + \ln(1-v_2) + v_2}{v_2^2} \right] \quad (2)$$

Values of the  $\chi$  parameters and their concentration dependence from PDMS networks swollen in toluene and benzene using equation (2) compared reasonably well to literature values obtained on linear PDMS solutions<sup>3</sup>. However, the concentration dependence of  $\chi$  for these two solvents creates a complication that is best left out of the issue.

Two solvents, 2,3-dimethylpentane (DMP) and 2,2,4-trimethylpentane (TMP), were chosen to obtain swelling equilibria with PDMS networks previously synthesized. The selection of these two solvents was guided by the following considerations. Firstly, the interaction parameters of these solvents with PDMS are known to be fairly concentration independent<sup>5</sup>, allowing us to sidestep the issue and avoid possible complications that arise from a  $v_2$ -dependent  $\chi$ . Also, a comparison can be made between interaction parameters obtained from networks using equation (2) and interaction parameters obtained from linear PDMS solutions at infinite dilution by intrinsic viscosity. Secondly, these are appreciably better solvents than benzene or toluene previously studied, and lead to greater swelling of the networks. This increased swelling may cause deviations from

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the Flory–Rehner theory in equation (1) owing to possible excluded volume effects unaccounted for by the Flory–Huggins theory for high swelling ratios.

## EXPERIMENTAL

### Materials

The preparation of the networks was described in detail in an earlier paper<sup>3</sup>. In brief, the model networks were prepared by end-linking pure difunctional PDMS (B2) chains, whereas the imperfect networks were prepared by end-linking mixtures of B2 and monofunctional PDMS (B1) chains. The polydispersities of the precursor chains ranged from 1.15 to 1.27. Both types of networks were synthesized using a hydrosilation reaction<sup>6–8</sup>, where the vinyl groups at the ends of the polymer molecules react with the silane hydrogens of the crosslinker molecule tetrakis(dimethylsiloxy)silane in the presence of the platinum catalyst *cis*-dichlorobis(diethylsulfide)platinum (II). Tables 1 and 2 list the properties of the model and imperfect networks, respectively, including the amount of soluble fraction  $w_{\text{sol}}$ , the equilibrium shear moduli reported as  $G_e/RT$  and  $G_e/RT(1-w_{\text{sol}})^{1/3}$ , and the equilibrium polymer volume fractions  $v_2^{\text{DMP}}$  and  $v_2^{\text{TMP}}$  in

DMP and TMP, respectively. The term  $x$  in Table 2 is the molar fraction of B1 in the initial mixture before crosslinking. The moduli which were reported earlier<sup>3</sup> were obtained after the samples had cured *in situ* between the parallel plates of a Rheometrics System Four mechanical spectrometer. The soluble material fraction of the networks acts as a diluent during the measurement of the elastic modulus. Since the soluble material was not removed prior to the mechanical experiments, the volume fraction  $u_2$  of polymer in the network is

$$u_2 = 1 - u_{\text{sol}} = 1 - w_{\text{sol}} \quad (3)$$

where the density of the soluble material is equal to the density of the network chains. A correction to the measured modulus can be made by taking  $G_e/(1-w_{\text{sol}})^{1/3}$  as the modulus of the network after extraction of the soluble material<sup>3,9</sup>. However, from Tables 1 and 2 it can be seen that this correction is usually very small and affects the results only slightly, as will be indicated later. The values of the equilibrium polymer volume fraction  $v_2$  were determined using standard gravimetric procedures assuming additivity of volumes<sup>10</sup>.

The linear PDMS samples used in the viscosity experiments are listed in Table 3. The molecular weights

Table 1 Model network characteristics

Sample	$M_n^a$ (g mol <sup>-1</sup> )	$10^2 w_{\text{sol}}$	$G_e/RT$ (mol m <sup>-3</sup> )	$G_e/RT(1-w_{\text{sol}})^{1/3}$ (mol m <sup>-3</sup> )	$v_2^{\text{DMP}}$	$v_2^{\text{TMP}}$
A-1	2460	0.374	303	303	0.373	0.385
A-2	6160	0.281	184	184	0.292	0.301
A-3a	8350	0.450	149	149	0.253	0.262
A-3b	8350	0.436	154	154	0.263	0.270
A-4	10 300	0.353	156	156	0.256	0.275
A-5	10 900	0.556	149	149	0.237	0.271
A-6	16 800	2.78	74.2	74.9	0.186	0.192
A-7a	18 500	0.259	130	130	0.228	0.235
A-7b	18 500	1.21	102	102	0.200	0.208
A-8a	19 800	0.254	107	107	0.221	0.226
A-8b	19 800	0.573	109	109	0.218	0.228
A-9	20 100	1.14	82.2	82.5	0.204	0.211
A-10	28 200	0.550	82.2	82.3	0.205	0.202
A-11	53 500	0.236	79.4	79.4	0.195	0.198
A-12	58 000	2.63	74.2	74.9	0.162	0.175

<sup>a</sup> Molecular weight of precursor chains

Table 2 Imperfect network characteristics

Sample	$x$	$10^2 w_{\text{sol}}$	$G_e/RT$ (mol m <sup>-3</sup> )	$G_e/RT(1-w_{\text{sol}})^{1/3}$ (mol m <sup>-3</sup> )	$v_2^{\text{DMP}}$	$v_2^{\text{TMP}}$
$M_{n,B2} = 20\,100, M_{n,B1} = 19\,800$						
B-2	0.051	2.52	66.2	66.7	0.187	0.205
B-3	0.146	4.36	57.3	58.2	0.178	0.150
B-4	0.296	7.74	36.0	36.9	0.154	0.165
B-5	0.445	11.8	29.0	30.2	0.132	0.136
B-6	0.596	18.9	17.0	18.2	0.105	0.113
$M_{n,B2} = 58\,000, M_{n,B1} = 71\,200$						
B'-1	0.152	6.98	35.6	36.5	0.135	0.139
B'-2	0.306	14.5	21.8	23.0	0.105	0.108
B'-3	0.448	27.8	11.8	13.2	0.069	0.072
B'-4	0.589	39.6	4.45	5.26	0.047	0.048

**Table 3** Uncrosslinked PDMS sample characteristics

Sample	$M_w$ (g mol <sup>-1</sup> )	$d^a$	$10^2[\eta]^{DMP}$ (dl g <sup>-1</sup> )	$10^2[\eta]^{TMP}$ (dl g <sup>-1</sup> )
V1	7180	1.17	6.3	5.6
V2	16 000	1.26	10.5	9.9
V3	20 200	1.20	13.0	11.7
V4	24 300	1.21	14.2	13.3
V5	39 300	1.12	21.2	18.8
V6	46 800	1.25	23.5	21.4
V7	58 300	1.16	28.0	24.8
V8	67 900	1.27	32.0	29.5

<sup>a</sup> Polydispersity determined by g.p.c.

used in the calculations were the weight average  $M_w$  values and these were determined by gel permeation chromatography (g.p.c.). The solvents DMP (Aldrich, 99+%) and TMP (Aldrich, 99+%) were filtered through 0.20  $\mu\text{m}$  filter paper prior to using for viscosity measurements. Their densities at 25°C were 0.6909 g cm<sup>-3</sup> for DMP and 0.687 g cm<sup>-3</sup> for TMP, corresponding to molar volumes of 145.0 cm<sup>3</sup> mol<sup>-1</sup> and 166.3 cm<sup>3</sup> mol<sup>-1</sup>, respectively.

## RESULTS AND DISCUSSION

### Interaction parameter

The value of  $\chi$  in infinitely dilute systems with TMP and DMP can be obtained from intrinsic viscosity measurements. The method is based on the relationship originally developed by Stockmayer and Fixman<sup>11</sup> which allows the determination of  $\chi$  for flexible chain polymers in any solvent from intrinsic viscosity and molecular weight values. The relation is based on an expansion in terms of the square root of the molecular weight, i.e.  $M^{1/2}$ , and is thus limited to low and moderate molecular weights<sup>12</sup>. The relationship may be written as

$$\frac{[\eta]}{M^{1/2}} = K_\theta + 0.51\Phi_0 BM^{1/2} \quad (4)$$

where  $K_\theta$  is related to the unperturbed radius of gyration  $R_g^0$  of the polymer chain by

$$K_\theta = 6^{3/2}\Phi_0(R_g^0)^3 M^{-3/2} \quad (5)$$

and should be a constant independent of  $M$  and the solvent if draining effects are negligible<sup>9</sup>.

The parameter  $B$  is related to the interaction parameter by

$$B = \frac{v_{sp}^2(1-2\chi_0)}{v_1 N_A} \quad (6)$$

where  $v_{sp}$  is the specific volume of the polymer,  $v_1$  is the solvent molar volume,  $N_A$  is Avogadro's number and  $\chi_0$  is the polymer-solvent interaction parameter at infinite polymer dilution. The quantity  $\Phi_0$  is the 'universal' viscosity constant whose value will be discussed below. For low dispersity polymer chains,  $M_w$  may be used for  $M$  in equation (4). A plot of  $[\eta]/M_w^{1/2}$  against  $M_w^{1/2}$  should give a linear function whose intercept equals  $K_\theta$  and whose slope is directly proportional to  $(1-2\chi_0)$ .

Viscosity measurements were carried out for all eight linear PDMS samples of Table 3 with an Ubbelohde-type viscometer in a water bath at  $25 \pm 0.1^\circ\text{C}$ . Flow times were measured to a precision of 0.1 s. The intrinsic viscosities  $[\eta]$  were determined by extrapolating plots of  $\eta_{sp}/c$  and

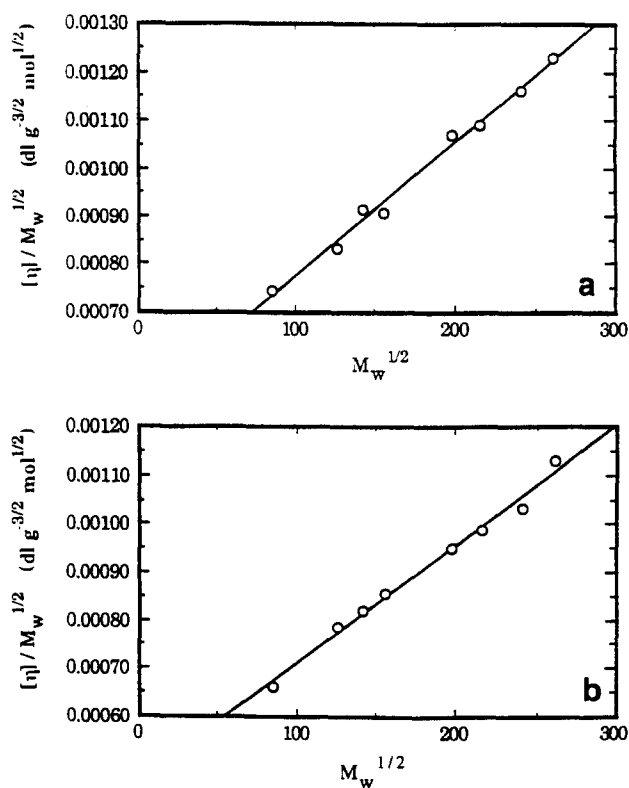
$(\ln \eta_r)/c$  versus  $c$  to zero concentration, where  $\eta_r$  is the relative viscosity and  $\eta_{sp}$  is the specific viscosity. The values of  $[\eta]$  from the two methods did not differ by more than 2%. Table 3 lists the values of  $[\eta]$  determined for the polymer samples and the Stockmayer-Fixman relationship is graphically shown in Figures 1a and 1b for each solvent. As can be seen, a least-squares line fits the data quite well. The parameter  $B$  in equation (4) is related to the slope  $m$  of these lines by

$$B = m/0.51\Phi_0 \quad (7)$$

The interaction parameter  $\chi_0$  can then be obtained from equations (5) and (7) as

$$\chi_0 = \frac{1}{2} - \frac{mv_1 N_A}{2.04v_{sp}^2 \Phi_0} \quad (8)$$

The value of  $\chi_0$  will depend on the value of  $\Phi_0$  chosen. Although called a 'universal' viscosity constant,  $\Phi_0$  has been shown to be dependent on the polymer-solvent system chosen<sup>13-15</sup> and for a polymer-solvent pair<sup>16</sup>,  $\Phi_0$  may also depend on  $M_w$ . Konishi *et al.*<sup>16</sup> used static and dynamic light scattering with viscosity measurements to determine  $\Phi_0$  for PDMS in bromocyclohexane at its theta temperature. For their range of molecular weights ( $386\,000 < M_w < 1\,140\,000$ ) they observed that  $\Phi_0$  increased with  $M_w$  from  $2.38 \times 10^{23} \text{ mol}^{-1}$  to  $2.67 \times 10^{23} \text{ mol}^{-1}$ . They explain this observation as draining effects due to the hydrodynamically thin PDMS chains. An extrapolation of the data of Konishi *et al.* using a log-log relationship would give a value of  $\Phi_0 = 2.0 \times 10^{23} \text{ mol}^{-1}$  for the molecular weights studied here, assuming their dependence of  $\Phi_0$  on  $M_w$  holds for samples of lower molecular weight. This value of  $\Phi_0$  gives good agreement between  $\chi_0$  calculated from intrinsic viscosity data of uncrosslinked



**Figure 1** Stockmayer-Fixman relationship plotted as  $[\eta]/M_w^{1/2}$  versus  $M_w^{1/2}$  for the (a) PDMS-DMP and (b) PDMS-TMP systems. The slopes of the best-fit lines are (a)  $2.77 \times 10^{-6} \text{ dl g}^{-2} \text{ mol}^{1/2}$  and (b)  $2.50 \times 10^{-6} \text{ dl g}^{-2} \text{ mol}^{1/2}$

PDMS chains in toluene, covering a similar range of molecular weights<sup>17</sup>, and  $\chi_0$  obtained from both osmometry and swelling measurements. The molecular weights of the PDMS chains from ref. 17 were calculated from the viscosity data of the PDMS–toluene system using the Mark–Houwink parameters obtained by Lapp *et al.*<sup>18</sup>. Using the Stockmayer–Fixman relation (equation (4)) and a value of  $2.0 \times 10^{23} \text{ mol}^{-1}$  for  $\Phi_0$ , the corresponding value of  $\chi_0$  for the PDMS–toluene system would be 0.440. This  $\chi_0$  value is within 1% of the value reported in the literature using osmometry<sup>19</sup> ( $\chi_0 = 0.445$ ) and within 3% of the value obtained from equilibrium swelling<sup>3</sup> ( $\chi_0 = 0.452$ ).

For the molecular weight range of PDMS studied here, a value of  $\Phi_0 = 2.0 \times 10^{23} \text{ mol}^{-1}$  is therefore a good approximation. Taking this value of  $\Phi_0$ , the values of  $\chi_0$  for PDMS–DMP and PDMS–TMP can be extracted from the slopes of Figures 1a and 1b employing equation (8). We obtain  $\chi_0 = 0.388$  for PDMS–DMP and  $\chi_0 = 0.385$  for PDMS–TMP. The values of  $K_\theta$  for PDMS in all of the solvents (toluene, DMP and TMP) are consistent with each other and lie in the range 0.045 to  $0.050 \text{ mol g}^{-3/2} \text{ ml}$ . These values are appreciably smaller than the value of  $0.075 \text{ mol g}^{-3/2} \text{ ml}$  reported by Lapp *et al.*<sup>18</sup> for PDMS chains in solution with toluene using equation (4). Two effects may have contributed to the higher value of  $K_\theta$  previously reported. First is the applicability of the Stockmayer–Fixman relationship (equation (4)) in the high-molecular-weight range used in that study (up to  $M_w \approx 625\,000$ ), and second is the dependence<sup>16</sup> of  $\Phi_0$  on  $M_w$ , which by equation (5) leads to a higher average value of  $K_\theta$  for higher ranges of molecular weights. Both of these effects may have

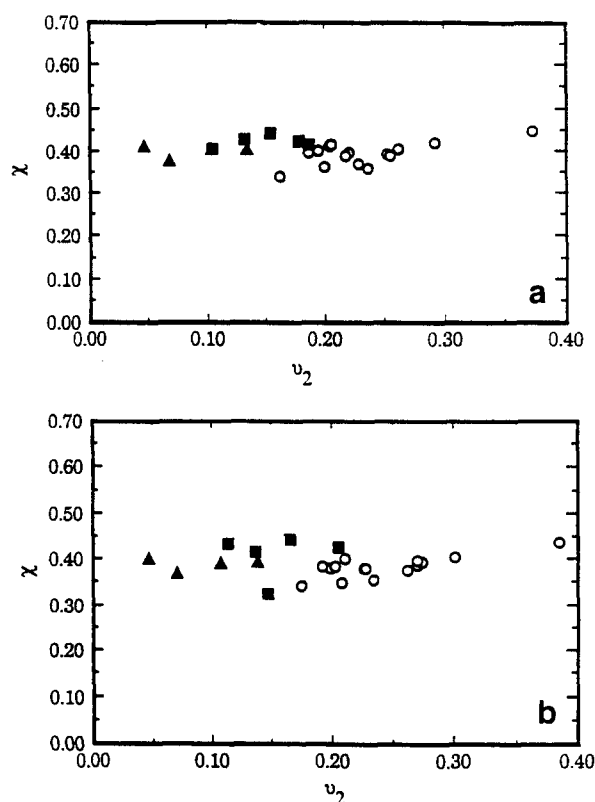


Figure 2 Plots of  $\chi$  as a function of  $\nu_2$  for the networks swollen in (a) DMP and (b) TMP where  $\chi$  is calculated from equation (2). The open circles are for the model networks and the filled symbols are for the (■) B and (▲) B' imperfect network series from Table 2

Table 4 Comparison of  $\chi_0$  values of PDMS in various solvents

Solvent	$\chi_0(\text{swell})^a$	$\chi_0(\text{visc})^b$
Toluene	0.452 <sup>c</sup>	0.440 <sup>d</sup>
DMP	0.392	0.388
TMP	0.380	0.385

<sup>a</sup> Determined by least-squares fit to  $\chi$  versus  $\nu_2$  data

<sup>b</sup> Determined using  $\Phi_0 = 2.0 \times 10^{23} \text{ mol}^{-1}$

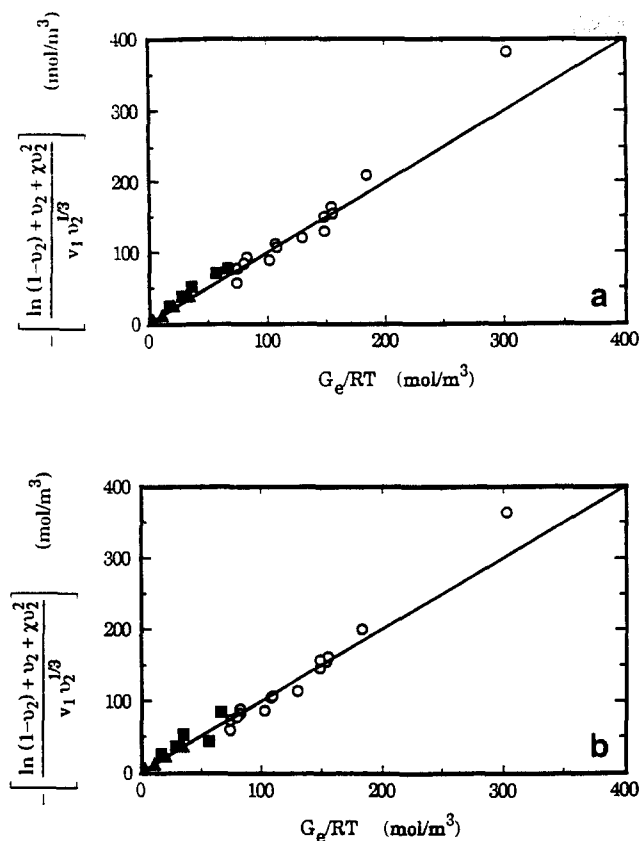
<sup>c</sup> Data obtained from Patel *et al.*<sup>3</sup>

<sup>d</sup> From unpublished data of Patel<sup>17</sup>

contributed to the curvature that is apparent in the data of Lapp *et al.* when plotted as  $[\eta]/M^{1/2}$  versus  $M^{1/2}$ .

We now consider the values of  $\chi$  obtained by performing equilibrium swelling of the PDMS networks separately in DMP and TMP, as was done earlier for toluene and benzene<sup>3</sup>. The values of  $\chi$  obtained using equation (2) with the experimental values of  $G_e$  and  $\nu_2$  and plotted as a function of  $\nu_2$  for the PDMS networks swollen in DMP and in TMP at 25°C are shown in Figures 2a and 2b, respectively. There is some scatter in the data, but the data show qualitatively that  $\chi$  for PDMS in DMP and TMP has very little  $\nu_2$  dependence as compared to benzene or toluene previously studied<sup>3</sup>. We suspect that the scatter in the data is primarily due to the accuracy in the modulus measurement as opposed to the measurement of  $\nu_2$ , which was very reproducible. The weak  $\nu_2$  dependence of  $\chi$  for PDMS in DMP had previously been reported by Zhao and Eichinger<sup>5</sup>, who used differential swelling experiments to determine  $\chi$  for this system. They reported  $\chi = (0.3485 \pm 0.0327)\nu_2$ . The equilibrium swelling data were fitted by a least-squares method to give  $\chi = (0.392 \pm 0.025) + 0.038\nu_2$  for PDMS–DMP and  $\chi = (0.380 \pm 0.030) + 0.045\nu_2$  for PDMS–TMP. The values of  $\chi_0$  are within 1% and 2% of the values obtained from the intrinsic viscosity experiments of PDMS chains in DMP and TMP, respectively. A comparison of the  $\chi_0$  values for toluene, DMP and TMP is shown in Table 4. When the value  $G_e/RT(1 - w_{s0})^{1/3}$  is used in equation (2), only the  $\chi$  values of the imperfect networks are affected (lowered by less than 10%), therefore slightly lowering the intercept of the least-squares fit to give  $\chi_0 = 0.385$  for PDMS–DMP and  $\chi_0 = 0.365$  for PDMS–TMP. The dependence of  $\chi$  on  $\nu_2$  increases but the slope remains less than 0.1. This low  $\nu_2$  dependence is in contrast with that found for the same networks swollen in toluene and benzene, where the  $\chi$  dependence on  $\nu_2$  was much greater (slope  $\approx 0.3$ ). Our results indicate that TMP as a solvent is comparable to or slightly better than DMP at infinite dilution. However for the range of  $\nu_2$  values studied here (0.047 to 0.385), DMP consistently swelled the networks to a slightly higher extent, as shown in Tables 1 and 2, with the difference diminishing as we go to lower values of  $\nu_2$ . This is consistent with a slightly greater dependence of  $\chi$  on  $\nu_2$  in TMP than in DMP.

Because of the very weak dependence of  $\chi$  on  $\nu_2$ , the value of  $\chi$  can, to a good approximation, be taken as a constant and equation (1) can now be tested using the values of  $\chi_0$  obtained from the viscosity experiments. Figures 3a and 3b represent how well the Flory–Rehner model coupled with the phantom network assumption describes the swelling data of PDMS in DMP and TMP, respectively, using constant interaction parameters.



**Figure 3** Comparison of swelling results from equation (1) of all networks swollen in (a) DMP ( $\chi_0=0.388$ ) and (b) TMP ( $\chi_0=0.385$ ). The symbols have the same significance as in Figure 2

## CONCLUSIONS

Intrinsic viscosity measurements were used to find values for the interaction parameter at infinite dilution  $\chi_0$  from uncrosslinked PDMS chains in solution with 2,3-dimethylpentane (DMP) and 2,2,4-trimethylpentane (TMP) through the use of the Stockmayer–Fixman relationship. The values of  $\chi_0$  agree quite well with those determined from the equilibrium swelling experiments assuming a value of  $2.0 \times 10^{23} \text{ mol}^{-1}$  for the universal viscosity constant in the molecular weight range  $7100 < M_w < 68\,000$ . Overall, for both solvents the Flory–Rehner model coupled with the phantom network assumption adequately predicts the experimental swelling results when the experimental modulus and the interaction parameter from intrinsic viscosity are used.

With the solvents used in this work, the validity of the swelling method for the determination of the interaction parameter from both model and imperfect PDMS networks was demonstrated for solvents that are better than those previously used and that have an interaction parameter that is essentially concentration independent. Despite the better quality of DMP and TMP relative to benzene and toluene, the equilibrium volume fractions of the PDMS networks have remained quite high, with

the exception of four samples (see Table 2) that lead to  $v_2 \leq 0.105$ . Although one would expect excluded volume effects to start appearing in the semi-dilute regime<sup>20</sup>, i.e.  $v_2 < 0.1$ , these effects must not be pronounced enough at the swelling values obtained here to show deviations from the Flory–Rehner model. Much higher swellings in gels have typically led to behaviour consistent with the presence of excluded volume effects and the scaling laws of semi-dilute solutions<sup>21–23</sup>. That the interaction parameter of the solvents used here is practically concentration independent and that the swelling can be described well with a constant  $\chi$  indicate that no crosslink dependence on  $\chi$  is necessary to describe the data presented here except at very high crosslink densities (see Figure 3), where further investigations might be in order.

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